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**Todd et al.**

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- (54) **CLEANABLE REVERSIBLE SOCKET AND DRIVER**
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- (51) **Int. Cl.**  
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**B25B 23/00** (2006.01)  
(Continued)

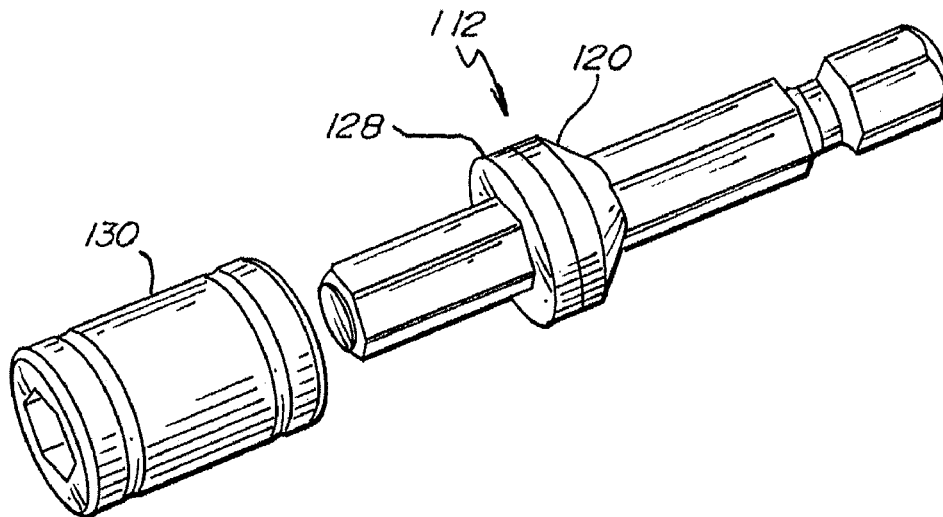
- (52) **U.S. Cl.**  
CPC ..... **B25B 13/466** (2013.01); **B25B 13/06** (2013.01); **B25B 23/0035** (2013.01); **B25B 23/12** (2013.01); **B25B 23/16** (2013.01)
- (58) **Field of Classification Search**  
CPC . B25B 23/0007; B25B 23/0035; B25B 23/12; B25B 23/16; B25B 13/06; B25B 13/466  
See application file for complete search history.

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- (57) **ABSTRACT**
- A cleanable reversible socket and driver for a hex head fastener having a driver shank with a hex shaped shaft, or otherwise splined, having a tool mounting end and a socket mounting end and a collar therebetween. A cleanable reversible socket is provided having a hex, or otherwise splined, passage therethrough rotationally lockable with the similarly shaped driver shank shaft. The socket is removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends. A magnet on the socket mounting end of the driver shank is to be located at a bottom of one of the two hex socket ends when the socket is mounted on the driver shank to hold the hex head fastener in one of the socket ends.

**9 Claims, 3 Drawing Sheets**



**Related U.S. Application Data**

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(51) **Int. Cl.**

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*B25B 13/46* (2006.01)

*B25B 23/16* (2006.01)

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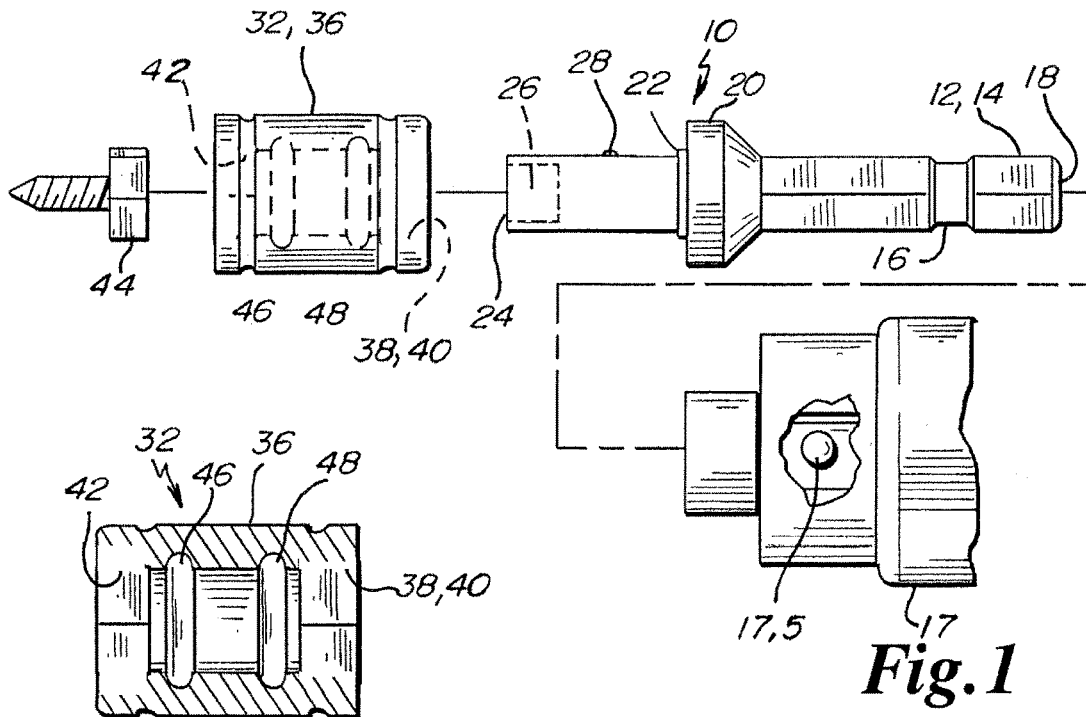


Fig. 3

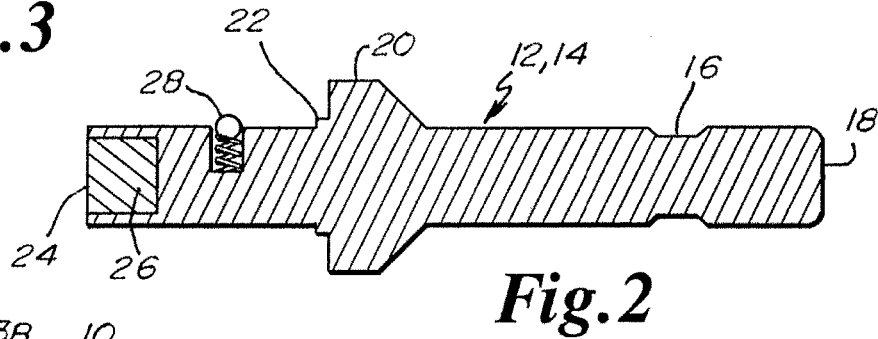
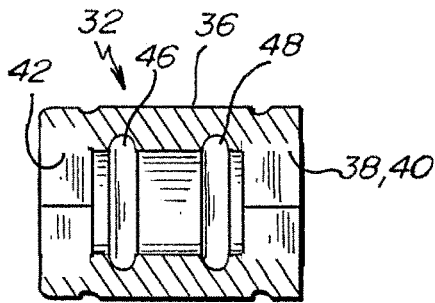


Fig. 2

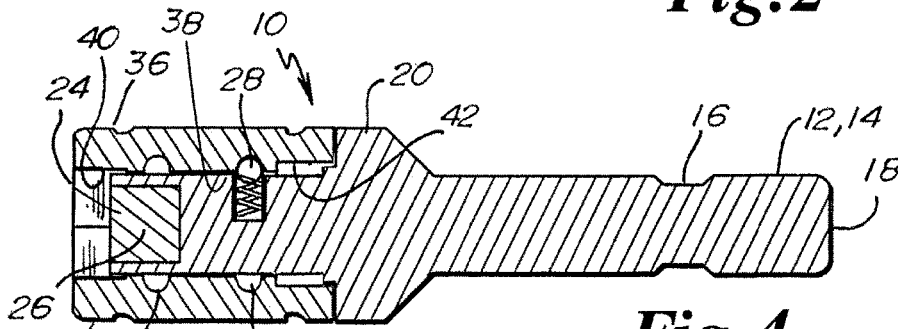


Fig. 4

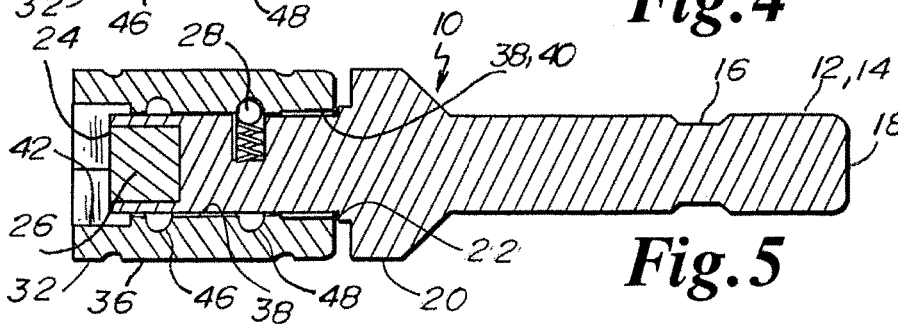
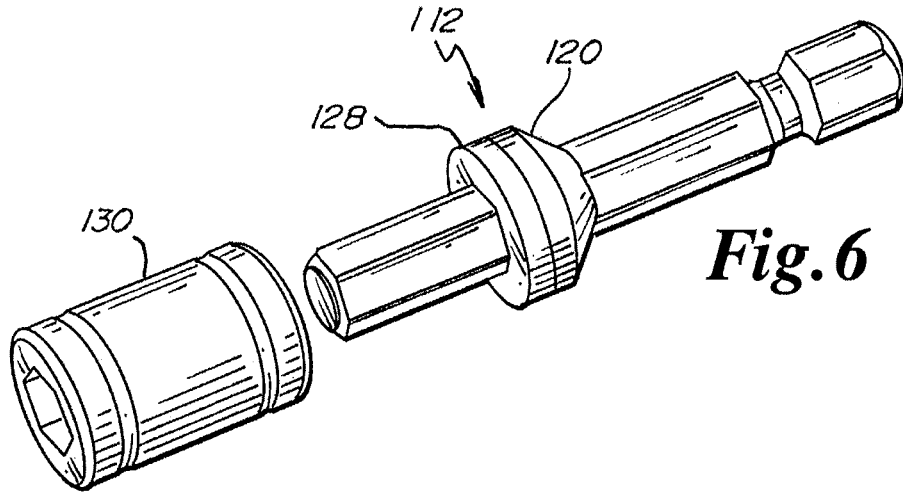
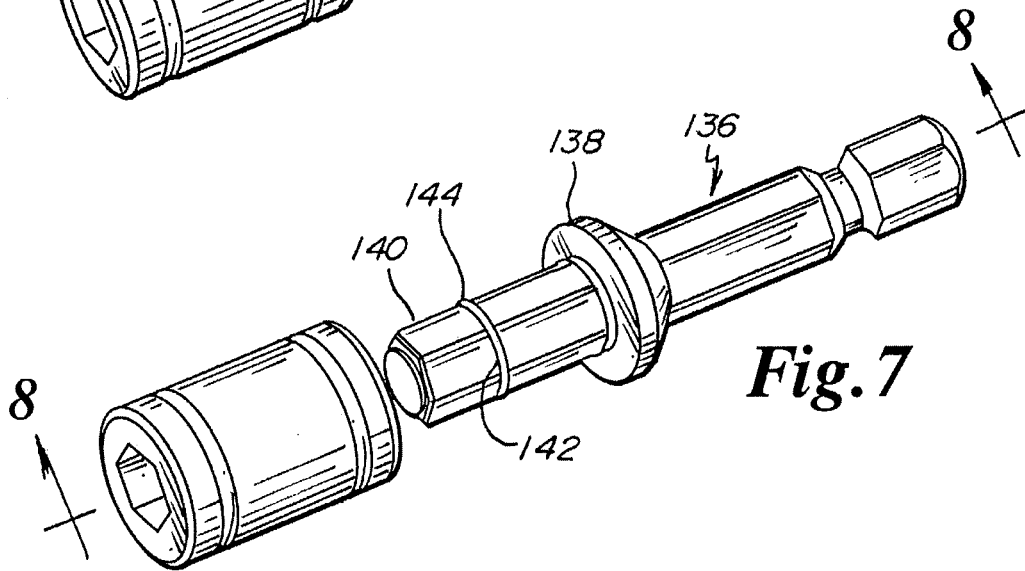


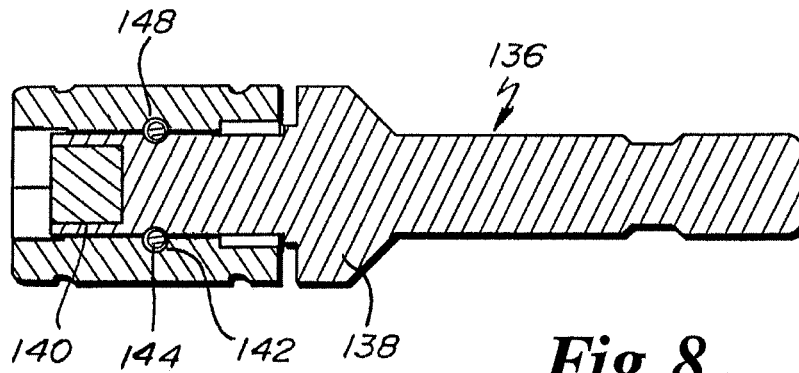
Fig. 5



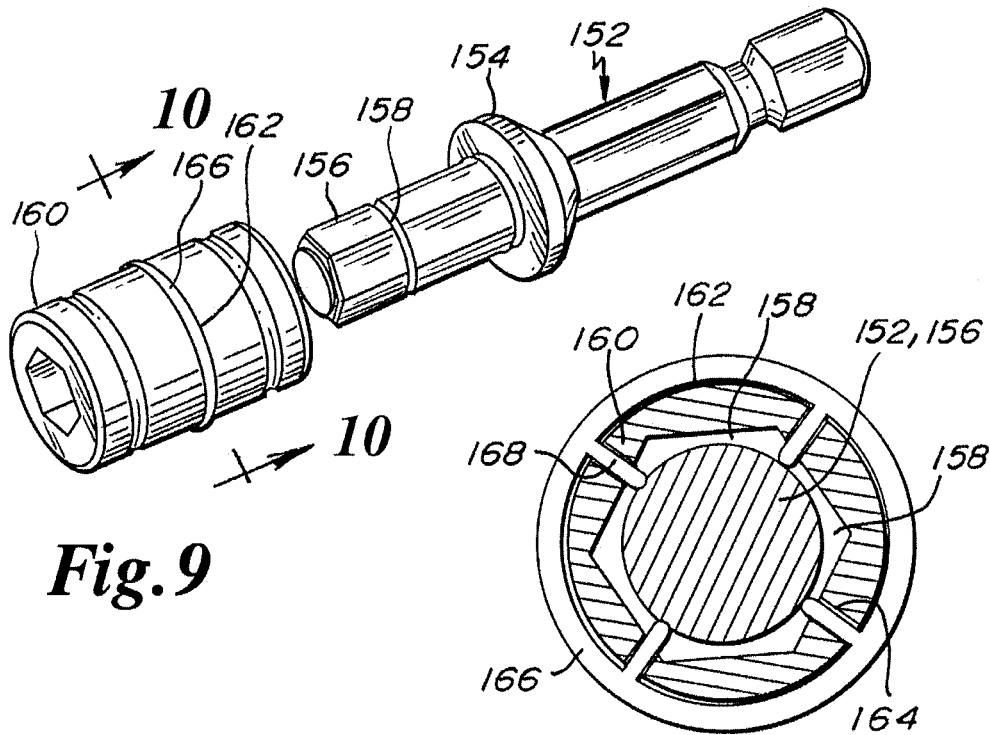
**Fig. 6**



**Fig. 7**

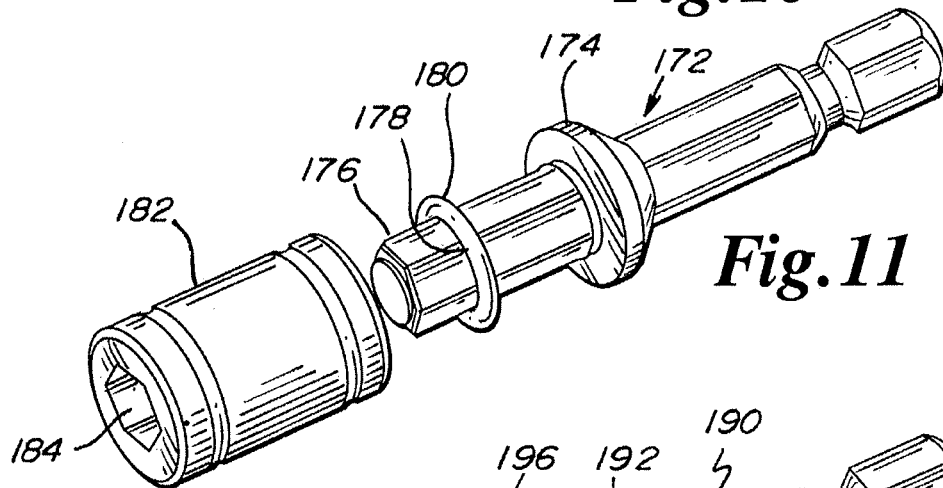


**Fig. 8**

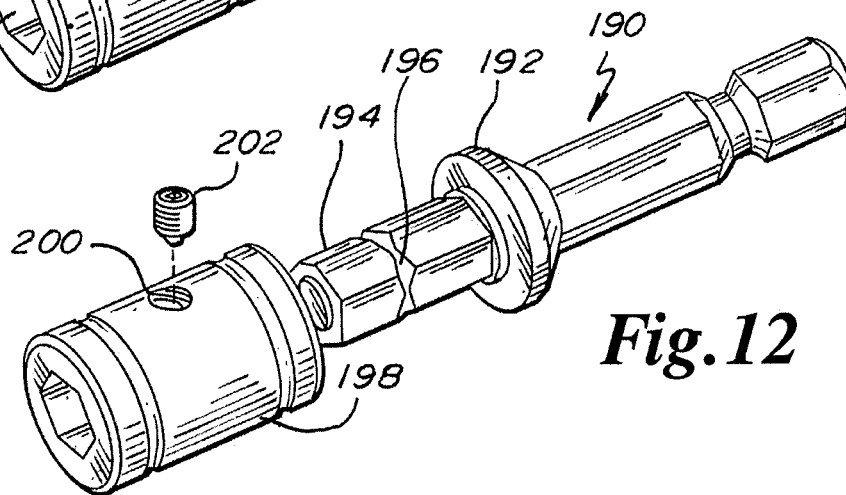


**Fig. 9**

**Fig. 10**



**Fig. 11**



**Fig. 12**

## CLEANABLE REVERSIBLE SOCKET AND DRIVER

### BACKGROUND OF THE INVENTION

The present invention relates to hand tools for driving fasteners or hex head screws into work pieces, and more particularly, to a cleanable reversible socket and driver tool combination.

Hex head screws may be self-tapping and are commonly used in sheet metal, and metal and plastic part assemblies to secure pieces together. Often many screws are used at one time. Socket drivers have traditionally been used to drive the screws into the work piece. Socket drivers may be of a one piece construction requiring multiple drivers when different sized hex head screws are used. Ratchet drivers have also been used to drive hex head screws into work pieces. Sockets mounted on shanks, that can be fastened into a chuck of a handle held battery operated drill, are also commonly used. Hex head bolts are also commonly used with threaded holes, nuts and/or self-locking nuts in assembly work and also require some form socket driver.

Because it is common to drive many hex screws in one operation, speeding up the assembly process has been desirable. Magnets have placed into the sockets or the driver/socket combination has been magnetized to hold the screws in the socket. The operator simply places a hex head screw into the socket and the magnetism holds the screw in place just prior to and during driving of the screw into the work piece. Expectedly, screw shavings and metal waste are commonly associated with the driving process, especially with self-tapping screws. The magnet or magnetized socket literally sucks up and holds the shavings till the socket eventually become plugged and the hex head will not properly fit into the socket requiring that the screwing operation be stopped and the socket must be suitably cleaned such as with an air compressor to blow the shavings and metal debris out of and away from the socket cavity.

There is a need for a cleanable reversible socket and driver tool that permits easy cleaning of the socket of metal debris and that the socket is reversible to permit presentation of another sized socket without actually changing of the currently used socket, and the socket being releasably interlockable with the drive shaft.

### SUMMARY OF THE INVENTION

A cleanable reversible socket and driver for a hex head fastener having a driver shank with a hex shaped shaft, or otherwise splined, having a tool mounting end and a socket mounting end and a collar therebetween. A cleanable reversible socket is provided having a hex, or otherwise splined, passage therethrough rotationally lockable with the similarly shaped driver shank shaft. The socket is removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends. A magnet on the socket mounting end of the driver shank is to be located at a bottom of one of the two hex socket ends when the socket is mounted on the driver shank to hold the hex head fastener in one of the socket ends.

A principal object and advantage to the present invention is that the socket is reversible for use with one of two sizes without the need to replace the socket.

Another object and advantage to the present invention is that the socket is readily removable from the driver shank with magnet for easy pass through unclogging and cleaning

while the magnet end of the driver shank is simply brushed off and then the socket and driver are reassembled.

Another object and advantage to the present invention is that the socket is releasably interlockable onto the driver shaft.

Another object and advantage to the present invention is that the drive end of the drive shank is magnetized or has a magnet to hold a hex screw or fastener for easy positioning on the work piece to be fastened.

Another object and advantage to the present invention is that the driver shank will work with a grippable handle of a driver tool that receives shanks and hold them in place for driving operation with a ratchet, or a chuck of a hand held battery operated drill.

Another object and advantage to the present invention is that the driver shank may be of variable lengths depending on the particular operation of driving fasteners.

Another object and advantage to the present invention is that a biased detent or spring loaded retaining ball is located near the socket mounting end on the driver shank and a cooperating groove is located in the inside passage of the socket to releasably positionally lock the socket onto the drive shank.

Another object and advantage to the present invention is that the invention may have any of a variety of releasable positionable lock arrangements reversibly on the drive shank or inside the cleanable removable socket.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an exploded elevational view of the cleanable reversible socket and driver invention assembly including a fastener and a hand tool, partially broken away;

FIG. 2 is a vertical cross sectional view of the drive shank;

FIG. 3 is a vertical cross sectional view of the cleanable reversible socket;

FIG. 4 is a vertical cross sectional view of the assembled cleanable reversible socket and driver invention;

FIG. 5 is a vertical cross sectional view of the assembled cleanable reversible socket and driver invention with the socket reversed from its position shown in FIG. 4;

FIG. 6 is a perspective view of a second embodiment of the invention;

FIG. 7 is a perspective view of a third embodiment of the invention;

FIG. 8 is a cross sectional view along lines 8-8 of FIG. 7 of the third embodiment of the invention;

FIG. 9 is a perspective view of a fourth embodiment of the invention;

FIG. 10 is a cross sectional view along lines 10-10 of FIG. 9 of the fourth embodiment of the invention;

FIG. 11 is a perspective view of a fifth embodiment of the invention; and

FIG. 12 is a perspective view of a sixth embodiment of the invention.

### DETAILED SPECIFICATION

Referring to FIGS. 1 through 3, the cleanable reversible socket and driver 10 for a hand tool may be seen and appreciated. The socket and driver 10 includes a drive shank 12 that will fit on to a multipurpose driver handle 17 with spring loaded retaining balls. The drive shank 12 will also removably receive and hold a socket or drive sleeve 32.

More particularly, the drive shank 12 may be of various lengths depending on its particular use. The shank 12 has a hex shaped shaft 14. Other spline configurations are pos-

sible. At the tool mounting end **18** is located an intermediate annular channel **16** that may be gripped and held by the spring loaded retaining balls **17.5** of the driver handle **17**. Intermediate of the hex shaft **14** or drive shank **12** is an annular collar **20**. Forward of and adjacent to the collar **20** is raised stop ring **22**, both of which will be appreciated later. Adjacent to the socket drive end **24** is located spring loaded retaining ball or detent **28**. At the drive end **24** is imbedded magnet **26**.

The cleanable removable socket or drive sleeve **32** has a round exterior **36** and an internal through passage **38** which is hex shaped to engageably match the hex shaped drive shank **12** and shaft **14**. Other spline configurations are possible. By this arrangement, the tool handle **17** may transmit rotational torque to the shaft **14**, shank **12** and ultimately to the socket or drive sleeve **32** for turning in an hex screw or fastener **44** into a work piece.

The socket **32** has first and second internal hex ends **40**, **42**. The smaller hex end **40** is of equal size or larger than the hex size of the hex shaped shaft **14** and the socket drive end **24**. The larger hex end **42** is of a larger size than the hex size of the hex shaped shaft **14** and the socket drive end **24**. The hex sizes of the shaft and hex ends may vary, such as, from  $\frac{1}{4}$ ,  $\frac{3}{8}$ ,  $\frac{7}{16}$  or  $\frac{5}{16}$  inch. Within internal passage **38** are located first and second internal grooves or channels **46**, **48** for axial locking of the spring loaded retaining ball or detent **28** on shank **12** depending on which side, first or second socket ends **40**, **42** are to be used.

The assembly and operation of the cleanable reversible socket and driver **10** with hand tool **17** may now be appreciated and understood, particularly in FIGS. 1, 4 and 5. The drive shank **12** is grasped and the tool mounting end is fed into the receptacle end of the hand tool **17** until the annular channel **16** snaps into engagement with the spring loaded retaining balls **17.5**. Next the desired size of socket **32**, such as internal hex end  $\frac{3}{8}$  inch **42**, is selected. The opposite hex end **40** ( $\frac{1}{4}$  inch) is fed onto hex shaped shaft **14** until the spring loaded retaining ball or detent **28** on shaft **14** is engaged with second internal groove or channel **48** which will axially lock the socket **32** onto the shaft **14** as the outer surface of hex end **40** ( $\frac{1}{4}$  inch) will abut against the raised stop collar **22**. The handle **17** may be replaced with the tightening chuck of a drill or a ratchet tool.

Now the cleanable reversible socket and driver **10** may be used by an operator. The  $\frac{3}{8}$  inch hex head of a hex screw **44** or bolt or other fastener is lined up with the  $\frac{3}{8}$  inch hex end **42** of the socket **32**. The magnet **26** at the base of hex end **42** will suck up and draw in the  $\frac{3}{8}$  inch hex head of the fastener **44** and hold it thereat. The operator simply points the fastener **44** into the work piece and transmits the rotation torque to secure the fastener into the work piece. After many, many uses of the  $\frac{3}{8}$  inch hex end **42**, the socket hex end **42** becomes clogged with filings, shavings and metal particles to the point where the fastener has difficulty in fitting into the  $\frac{3}{8}$  inch hex end **42**.

When the hex end **42** becomes clogged, the operator may simply pull the socket **32** off the hex shaped shaft **14** by overcoming the grip of the detent **28** in groove **48**. Because the socket is not magnetized, the debris may simply be blown out (with a large breath) of the socket **32** through internal passage **38** or tapping the socket **32** on a hard surface. The magnet end **24** of the shaft may simply be wiped off with a rag to remove the particles.

Thereafter the socket **32** may be reassembled onto the shaft **14** or reversed to present the  $\frac{1}{4}$  inch socket hex end **40** for use by the operator. Other socket **32** sizes may be contemplated for use. all that is necessary is that the hex

shaped shaft **14** of the drive shank **12** be of a size compatible with the hex shaped internal passage **38** or the socket **32** to guarantee compatible rotational torque being transmitted through the parts.

Referring to FIG. 6, a second embodiment of the drive shank **112** may be viewed that is similar to drive shank **12** and shaft **14** of the first embodiment. Shank or shaft **112** has an annular collar or socket stop **120**. Next to the collar **120** is fixed a ring magnet **128** that hold the cleanable removable socket **130** in place.

Referring to FIGS. 7 and 8, a third embodiment of the drive shank **136** may be viewed that is similar to drive shank **12** and shaft **14** of the first embodiment. Shank or shaft **136** has an annular collar or socket stop **138**. A socket drive end **140** has an annular channel **142** with an expansion ring **144** seated therein. The cleanable socket **146** has an interior annular channel **148** that releasably engages the expansion ring **144** to hold the socket **146** in its drive position.

Referring to FIGS. 9 and 10, a fourth embodiment of the drive shank **152** may be viewed that is similar to drive shank **12** and shaft **14** of the first embodiment. Shank or shaft **152** has an annular collar or socket stop **154**. A socket drive end **156** has an annular channel **158**. The cleanable socket **160** has an exterior annular channel **162** wherein is seated an expansion ring **166** which has radial fingers **168**. Fingers **168** engage the annular channel **158** to hold the socket **146** in its drive position.

Referring to FIG. 11, a fifth embodiment of the drive shank **172** may be viewed that is similar to drive shank **12** and shaft **14** of the first embodiment. Shank or shaft **172** has an annular collar or socket stop **174**. A socket drive end **176** has an annular channel **178** with an elastomeric and compressible O-ring **144** seated therein. The cleanable socket **146** may or may not have an interior annular channel that releasably engages the compressible O-ring **144** to hold the socket **146** in its drive position by frictional grip.

Referring to FIG. 12, a sixth embodiment of the drive shank **190** may be viewed that is similar to drive shank **12** and shaft **14** of the first embodiment. Shank or shaft **190** has an annular collar or socket stop **192**. A socket drive end **194** has an annular channel **196**. The cleanable socket **198** has an exterior threaded passageway **200** wherein is threadably seated a threadable spring-ball plunger **202** which releasably engages the annular channel **196** to hold the socket **190** in its drive position.

The above description and FIGS. are for illustrative purposes only. The true scope of this invention is defined by the following claims.

What is claimed:

1. A cleanable reversible socket and driver for a hex head fastener, comprising:

(a) a driver shank with a hex shaped shaft having a tool mounting end and a socket mounting end and a collar therebetween; and

(b) a cleanable reversible socket having a hex passage therethrough rotationally lockable with the driver shank hex shaped shaft, the socket being removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends, wherein the shaft mounting end and the socket are releasably interlocked together by one of the following locking mechanisms chosen from a group comprising: a biased detent and a groove, a biased retaining ball and an annular channel, a ring magnet, an expansion ring and an annular channel, and an elastomeric ring.

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2. The socket and driver of claim 1, further comprising a tool with a handle securable to the mounting end of the driver shank to impart rotational force to the shank and socket.

3. A cleanable reversible socket and driver for a hex head fastener, comprising:

(a) a driver shank with a hex shaped shaft having a tool mounting end and a socket mounting end and a collar therebetween;

(b) a cleanable reversible socket having a hex passage therethrough rotationally lockable with the driver shank hex shaped shaft, the socket being removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends, wherein the shaft mounting end and the socket are releasably interlocked together by one of the following locking mechanisms chosen from a group comprising: a biased detent and a groove, a biased retaining ball and an annular channel, a ring magnet, an expansion ring and an annular channel, and an elastomeric ring; and

(c) a magnet on the socket mounting end of the driver shank to be located at a bottom of one of the two hex sockets when the socket is mounted on the driver shank to hold the hex head fastener in one of the socket ends.

4. A cleanable reversible socket and driver for a hex head fastener, comprising:

(a) a driver shank with a hex shaped shaft having a tool mounting end and a socket mounting end and a collar therebetween;

(b) a cleanable reversible socket having a hex passage therethrough rotationally lockable with the driver shank hex shaped shaft, the socket being removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends;

(c) a magnet on the socket mounting end of the driver shank to be located at a bottom of one of the two hex sockets when the socket is mounted on the driver shank to hold the hex head fastener in one of the socket ends; and

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(d) wherein the shaft mounting end and the socket are releasably interlocked together by one of the following locking mechanisms chosen from a group comprising: a biased detent and a groove, a biased retaining ball and an annular channel, a ring magnet, an expansion ring and an annular channel, and an elastomeric ring.

5. The socket and driver of claim 4, further comprising a biased detent near the socket mounting end of the driver shank and a cooperating groove in the inside passage of the socket to releasably positionally lock the socket onto the drive shank.

6. The socket and driver of claim 4, further comprising a second groove in the inside passage of the socket to releasably positionally lock the socket when reversed onto the drive shank.

7. The socket and driver of claim 4 wherein one of the two different sized hex socket ends and the passage are of equal sizes and the other of the two different sized hex socket ends is larger than the size of the hex passage.

8. A cleanable reversible socket and driver for a hex head fastener, comprising:

(a) a driver shank with a shaft having a tool mounting end and a shaped socket mounting end and a collar therebetween; and

(b) a cleanable reversible socket having a passage therethrough having a shape of the shaft shaped socket mounting end as to be rotationally lockable with the driver shank shaped shaft wherein the shaft mounting end and the socket are releasably interlocked together by one of the following locking mechanisms chosen from a group comprising: a biased detent and a groove, a biased retaining ball and an annular channel, a ring magnet, an expansion ring and an annular channel, and an elastomeric ring, the socket being removably, nonrotatably mountable onto the driver shank shaft at the socket mounting end up to the collar having two different sized hex socket ends.

9. The socket and driver of claim 8, wherein the shaped socket mounting end and the socket passage are of a hex shape or otherwise splined.

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